

Dossier CMP Arles : 783

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Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :

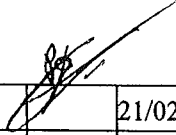
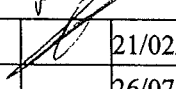

1 RESERVOIR DE STOCKAGE LOX 1800MT

1 x 1800MT LOX STORAGE TANK

ITEM B 62001

RESERVOIR EXTERIEUR

OUTER CASING

3		21/02/05	REMY		21/02/05	HULIN		21/02/05	LEBOUCQ		
1		26/07/04	DUPRESSOIR		26/07/04	HULIN		26/07/04	LEBOUCQ		
EDITION EDITION N°	REFERENCE CLIENT REF.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	ETAT D'AVANC. STATUS
REDACTEUR DRAWN UP BY				VERIFICATEUR CHECKED BY			APPROBATEUR APPROVED BY				

Projet :
Project**ASU No.9 KOSICE**Classement CMP Arles :
CMP Arles document N°**783-04**

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Plan N° : 783-04

INDICE DE REVISION: 0/A/B/ / / / /
revision number

Page	DESIGNATION <i>description</i>	INDICE DE REVISION									
		<i>revision number</i>									
		0	A	B	C	D	E	F	G	H	
1	Front page	1	2	3							
2	List of current revisions / subject of modifications	1	2	3							
3	Elevation	1									
4	Bottom : plan view	1									
5	Roof : plan view	1									
6	Details	1	2								
7	Details	1	2								
8	Longitudinal welds orientations	1									
9	WPS table	1	2								
10	Part list / packing list	1									
11	Part list / packing list	1	3								
12	Part list / packing list	1	2								

OBJET DES MODIFICATIONS*Subject of modifications*

INDICE DE L'EDITION Edition N°	OBJET DE LA MODIFICATION Subject of the modification
1	Première diffusion / First issue
2	Final issue
3	Saddle number

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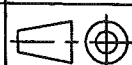
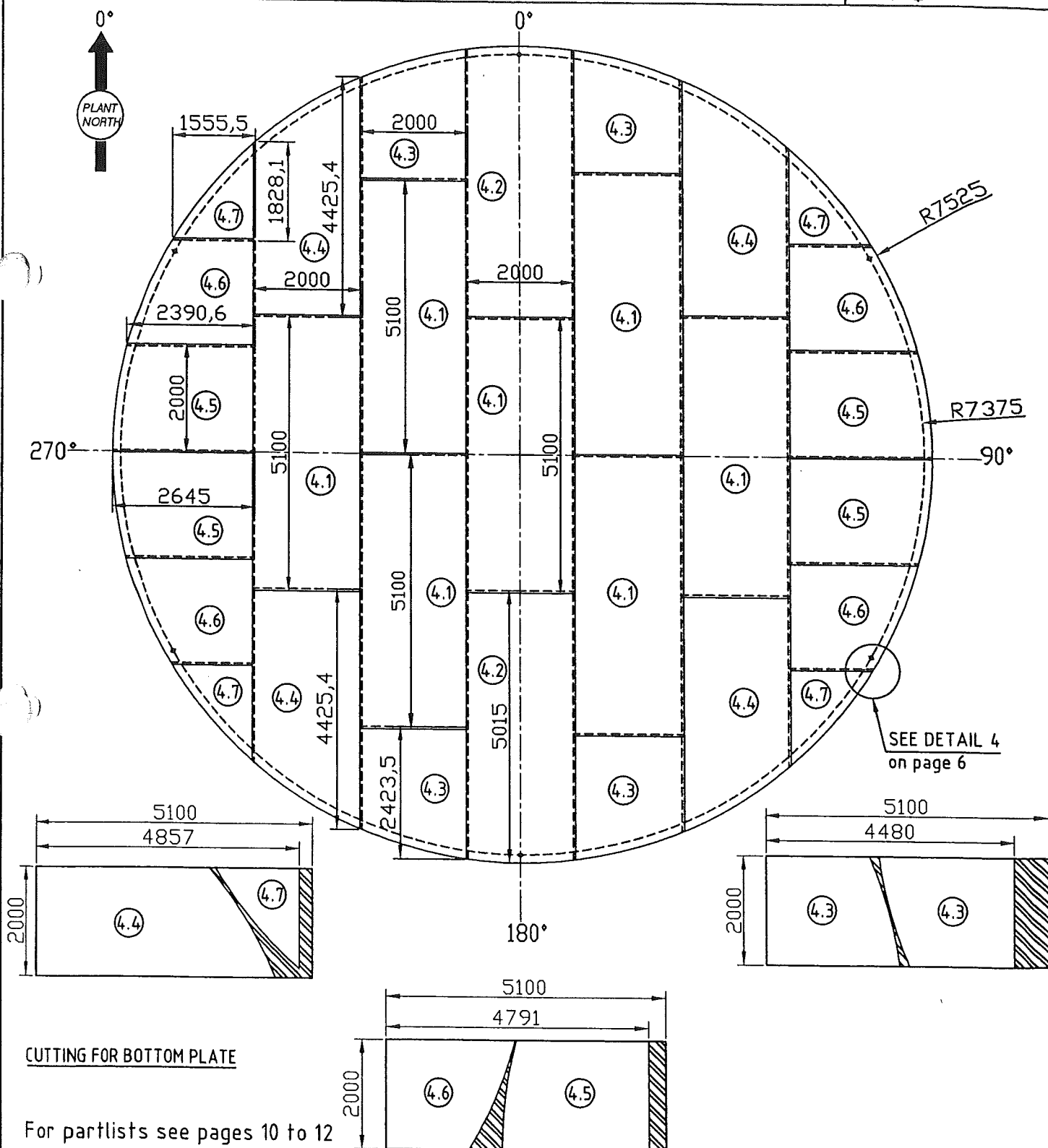
Engineered System N° :

Rev 0

Plan N° : 783-04

OUTER CASING : BOTTOM

PLAN VIEW

Echelle/Scale
1/100

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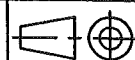
Engineered System N° :

Rev 0

Plan N° : 783-04

OUTER CASING : ROOF

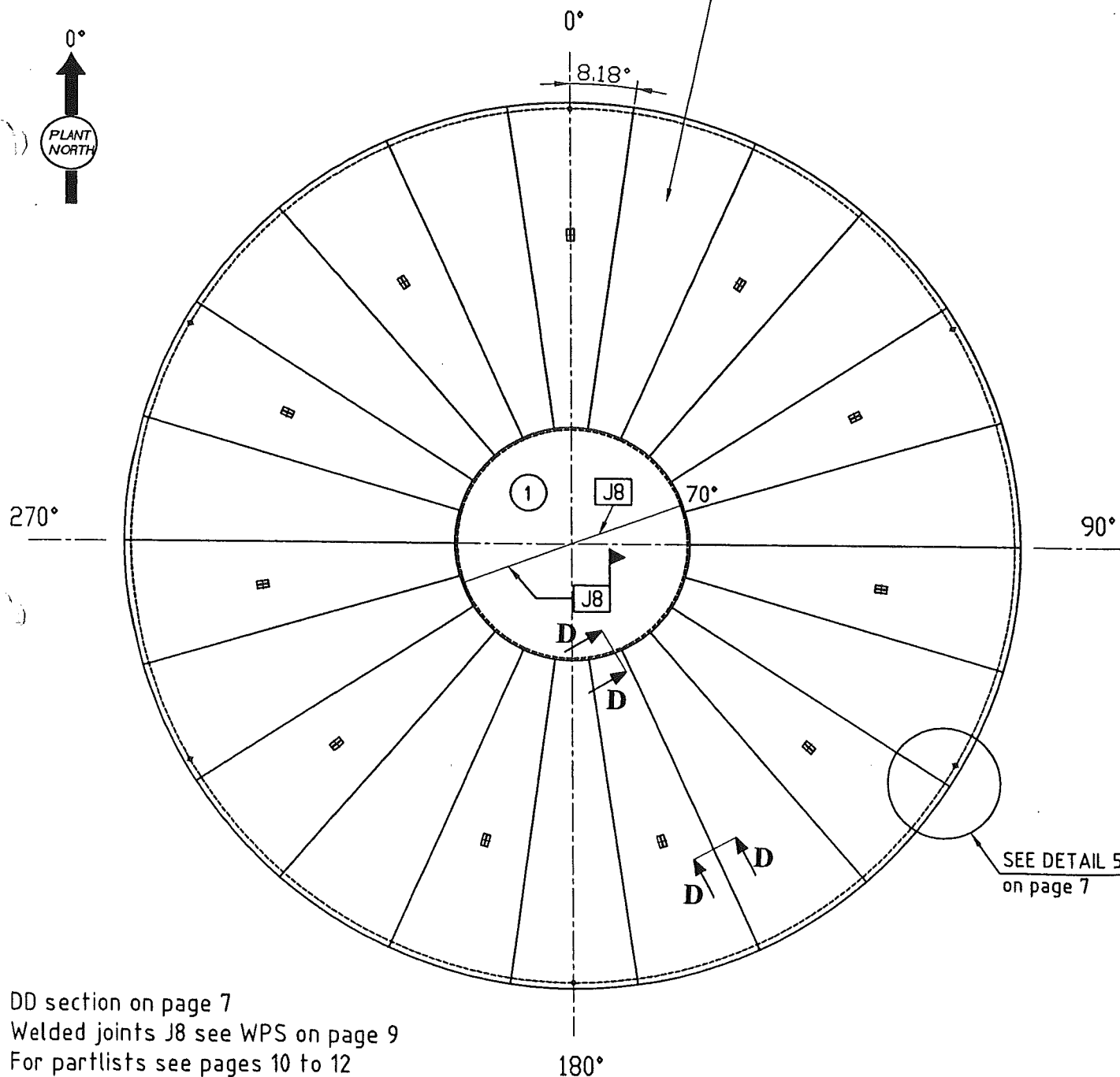
PLAN VIEW



Echelle/Scale

1/100

② 22 SECTEURS SOUDES A CLIN SUR CHANTIER
22 SECTIONS FILLET WELDS ON SITE



DD section on page 7

Welded joints J8 see WPS on page 9

For partlists see pages 10 to 12

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Rev A

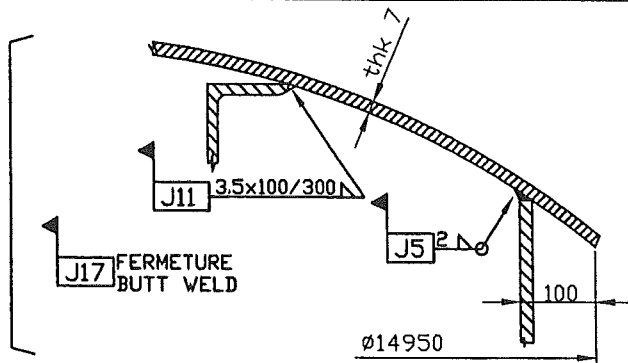
Plan N° : 783-04

OUTER CASING

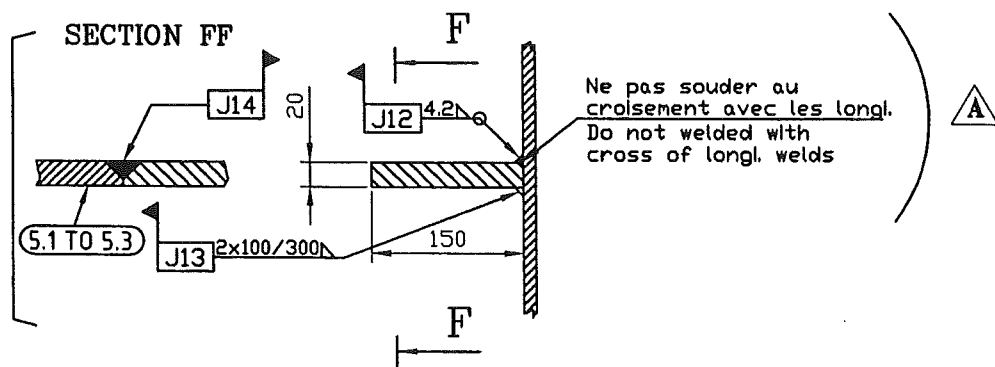
DETAILS

Echelle/Scale /

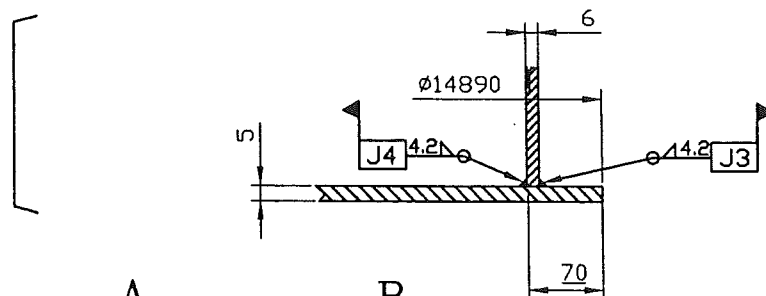
DETAIL 1



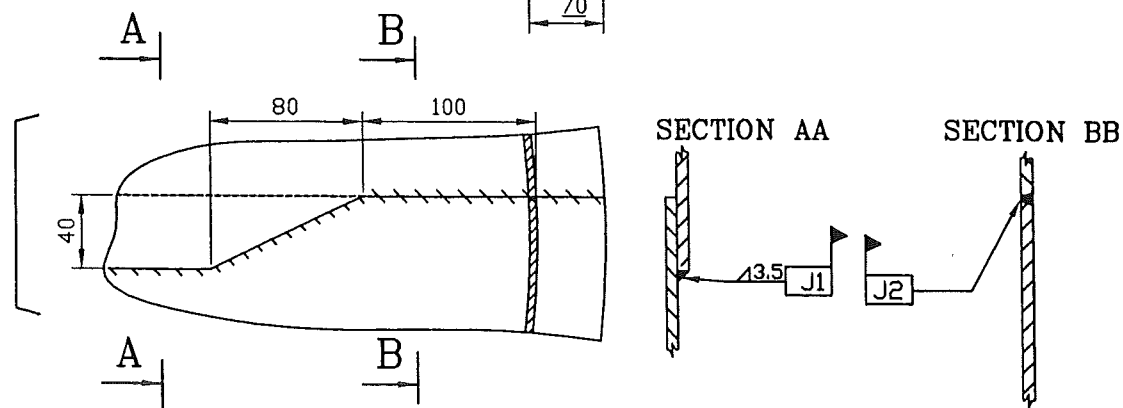
DETAIL 2



DETAIL 3



DETAIL 4
BOTTOM



Welded joints J1 to J5-J11 to J14-J17 see WPS on page 9

For partlists see pages 10 to 12

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Plan N° : 783-04

OUTER CASING

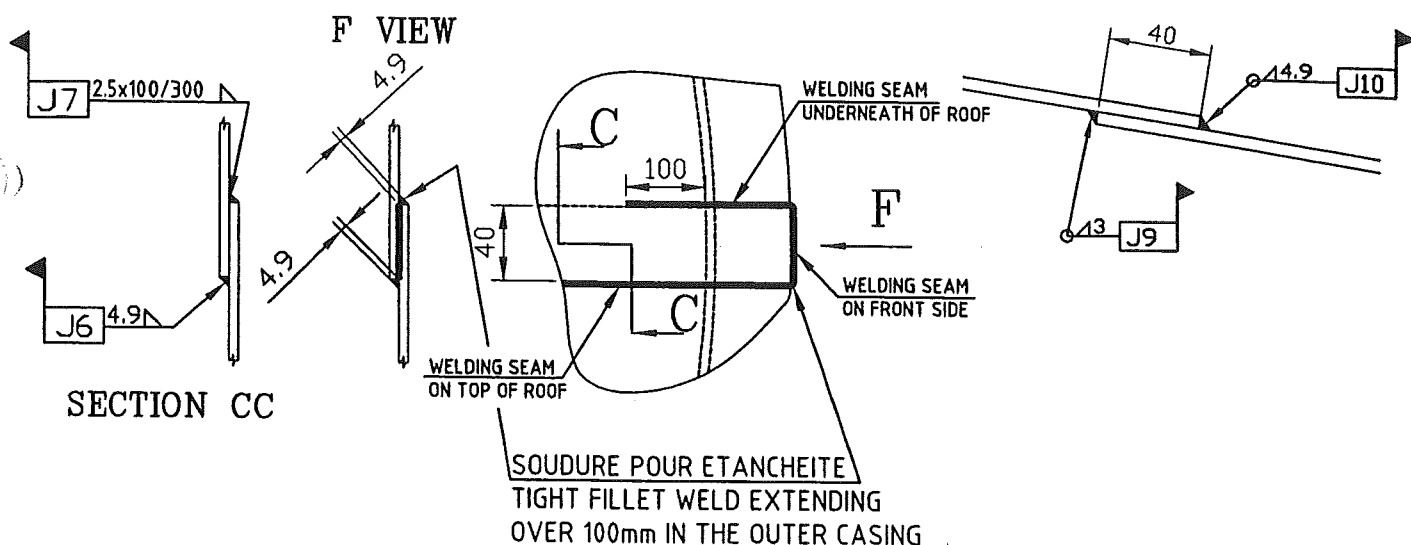
DETAILS

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Rev A

Echelle/Scale /

DETAIL 5

SECTION DD
not to scale

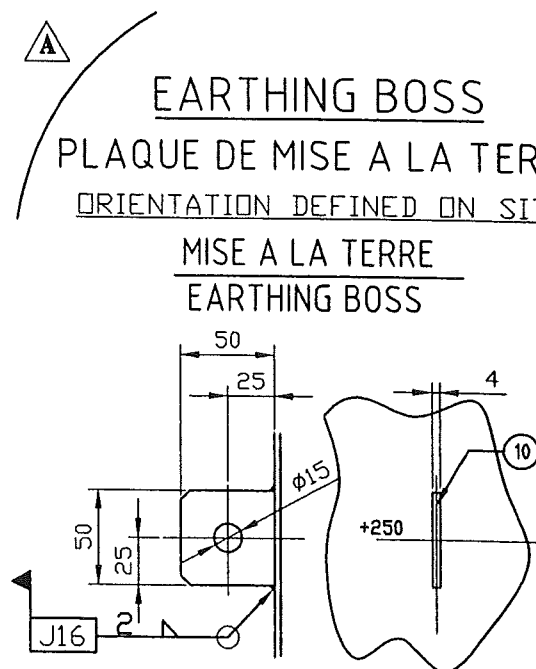
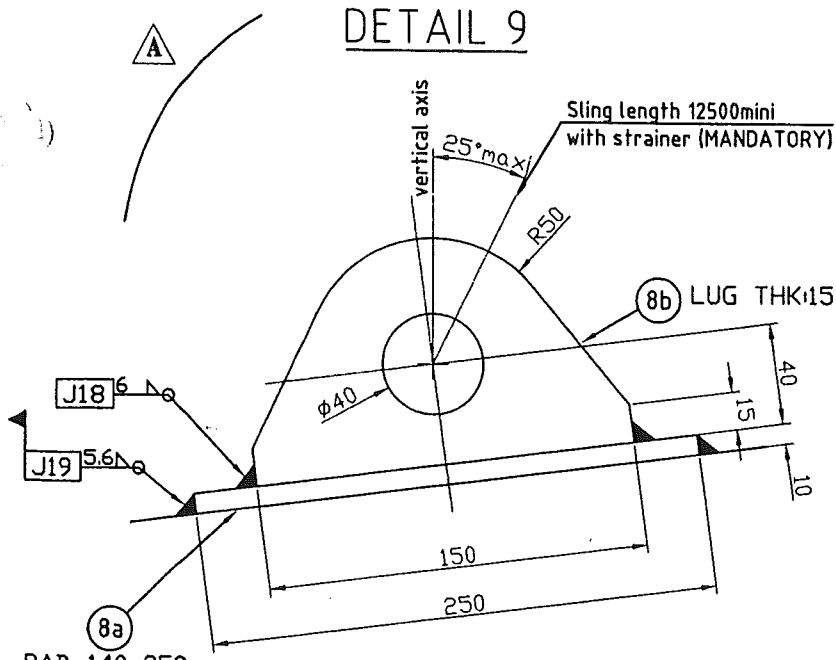


DETAIL 9

EARTHING BOSS

PLAQUE DE MISE A LA TERRE
ORIENTATION DEFINED ON SITE

MISE A LA TERRE
EARTHING BOSS



PAD 140x250

Welded joints J6-J7-J9-J10-J16-J18-J19 see WPS on page 9

For partlists see pages 10 to 12

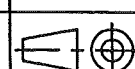
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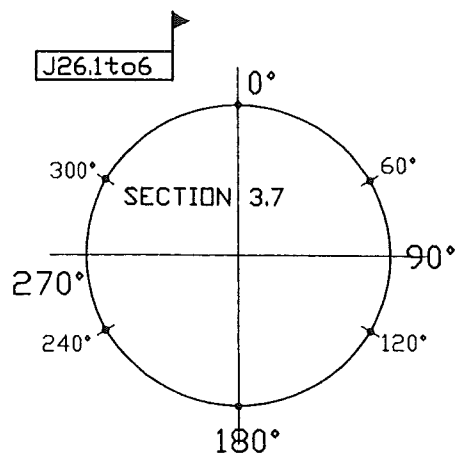
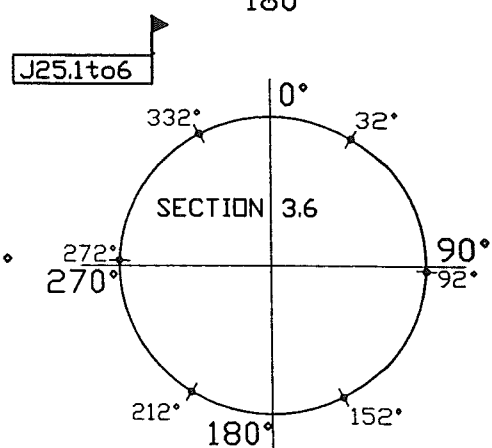
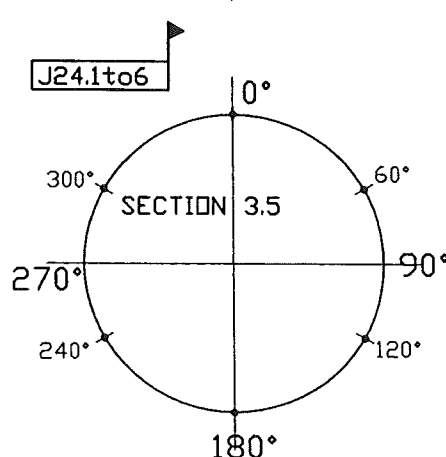
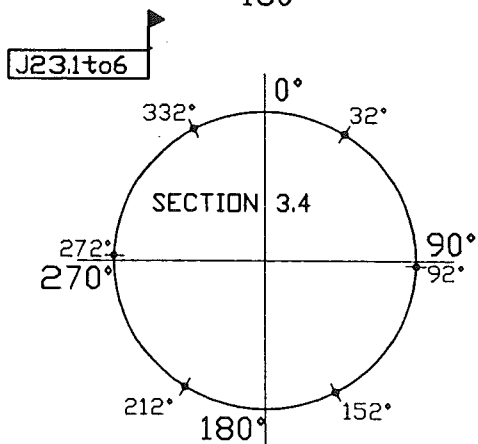
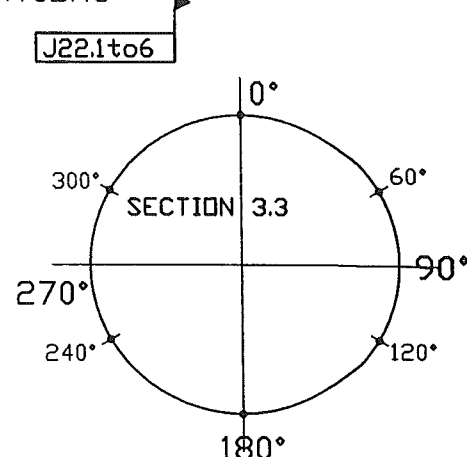
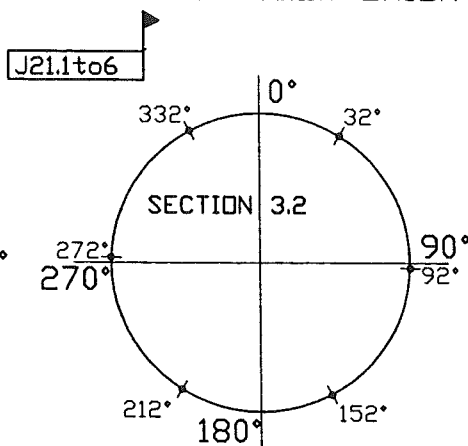
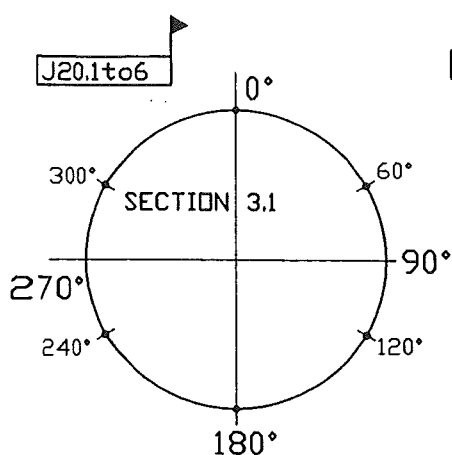
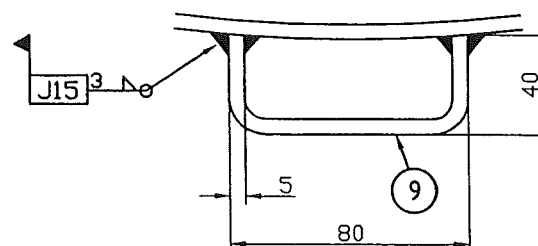
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Plan N° : 783-04**OUTER CASING LONGITUDINAL WELDS ORIENTATIONS**

Echelle/Scale

ORIENTATIONS DES SOUDURES LONGITUDINALES
LONGITUDINAL WELD ORIENTATIONS**DETAIL 6**
not to scale

Welded joints J15-J20 to J26 see WPS on page 9

For partlists see pages 10 to 12

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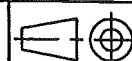
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Engineered System N° :

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Plan N° : 783-04**OUTER CASING**

Echelle/Scale

/

1) TYPICAL FILLET WELD

2)  = SITE WELDING

Welded joints identification	Welding procedure specification (4)
J1	0203
J2	2113
J3	0203
J4	0203
J5	0205
J6	2203
J7	2203
J8	0114
J8	2101
J9	2203
J10	2203
J11	2203
J12	0203
J13	2203
J14	2203
J15	2201/2203
J16	3203
J17	2113
J18	2203/2204
J19	2203
J20.1to6	0103
J21.1to6	0103
J22.1to6	0103
J23.1to6	0103
J24.1to6	0103
J25.1to6	0103
J26.1to6	0103
J30	0102/0103/0104
J31	0102/0103/0104
J32	0102/0103/0104
J33	0102/0103/0104
J34	0102/0103/0104
J35	0102/0103/0104
(4) see list on CRYO-CS1	



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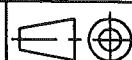
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NOMENCLATURE/LISTE DE COLISAGE

PART LIST/PACKING LIST



Echelle/Scale

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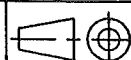
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Echelle/Scale

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